

# Applications of Decision Trees- A Review

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## Abstract

Decision trees are used at uncertain times to evaluate independent decisions. It contains decision points and decision alternatives. A decision tree is support apparatus with a tree-like construction that models plausible results, cost of resources, utilities, and potential outcomes using decision tree algorithms. This field of decision trees is aligned and more applicable for machine learning algorithms. This gives the outcomes of the decision path by the decision parameters considered and the problem is taken into account. Here, the multiple areas are discussed discuss marking the applications of the decision trees in the field of- production processes, mining, pharmaceutical processes, manufacturing processes, Biotechnology, and medical diagnosis.

**Keywords:** Decision trees, production processes, data mining approach, biomedical, algorithms.

## 1. Introduction

Nowadays besides the improvement of the general interaction execution, the support of safe working conditions is the critical component in the improvement of interaction control frameworks. In the process industries, the increasingly complex technologies affect considerable challenges in their design, analysis, manufacturing, and management for successful operation. For many applications, it is necessary that maintain the process variables within strict limits. Due to the intricacy of creation frameworks the issue counteraction, analysis the control of strange occasions turned out to be increasingly more muddled for the cycle administrators. A huge number of interaction factors are noticed and put away every second in a huge interaction plant. To support the operators in improving the quality of products, reducing the energy and materials waste, and increasing the flexibility of production it is necessary to increase their insight into the behavior of the process. Due to this demand, the number of claims against developing diagnostic systems is continuously increasing. Trees have been a very widely used approach for classification owing to their advantages which include smooth handling of various types of features such as numerical and

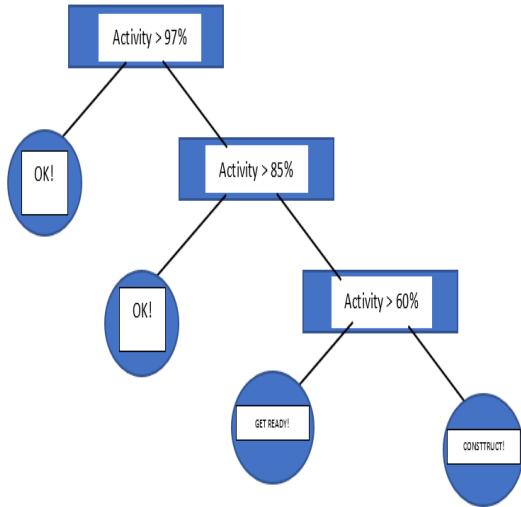
categorical, the capability of capturing nonlinear and non-additive relationships between features while they remain easily interpretable.

## 2. Applications of Decision trees

### 2.1 Decision trees in process control systems- a division under production processes.

Process performance plays a crucial function of any product to improvise its quality, reduce the usage of energy and excess of materials along with proper maintenance of process operators. Minimization of false operations and failures are essential to reduce production breakdowns. Hence, this new emphasis on Decision trees aids the process control systems to innovate and alienate in the case of the dynamic process as a focus by using a heterocatalytic reactor[1].

On-line diagnostic and fault detection gives the source of information between calculated and available data during the construction of an integrated process model which can be understood by the following scheme.

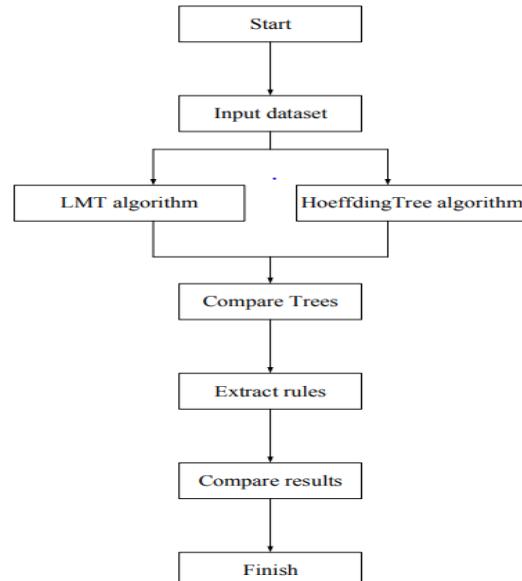


**Fig.1.** The worked-out decision forest

Thus, it can be carried out by the binary decision trees with the help of classifiers and 2 types of nodes: (1) internal node with 2 children (2) external node without children. As mentioned, the heterocatalytic reactor aids to focus on two important phenomena- reactor runaway and catalyst aging. This work establishes the connection between decision trees and process control systems of dynamic processes with the stability-instability caused by the usage of heterocatalytic reactor. The below decision tree summarizes the outcomes.

## 2.2 Decision trees-based knowledge mining approach in complex production systems

In this case of application, the decision trees are constructed using one of the machine learning algorithms- Reinforcement Learning Algorithm (RLA) to obtain predictive modeling in Data mining. This algorithm inputs 2 main sub algorithms: LMT and Hoeffding Tree Algorithm with comparing trees and results having an intermediate stage to extract rules to complete the process. The combination of production, maintenance, and recycling policies was derived by the main Algorithm- RLA[2].



**Fig. 2.** The flowchart of the proposed approach

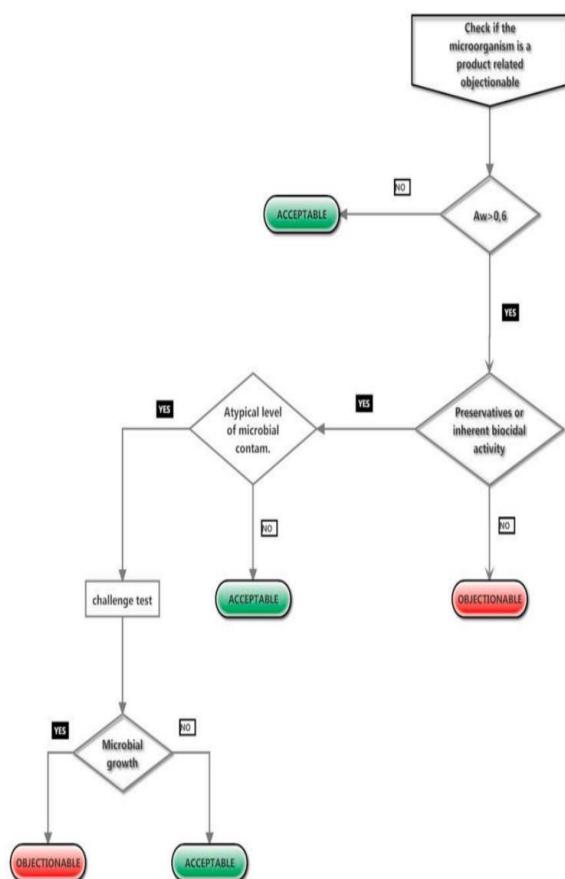
After data set loading, the processing output of both algorithms is summarized below.

**Table. 1.** Comparative results for the algorithms of the analysis

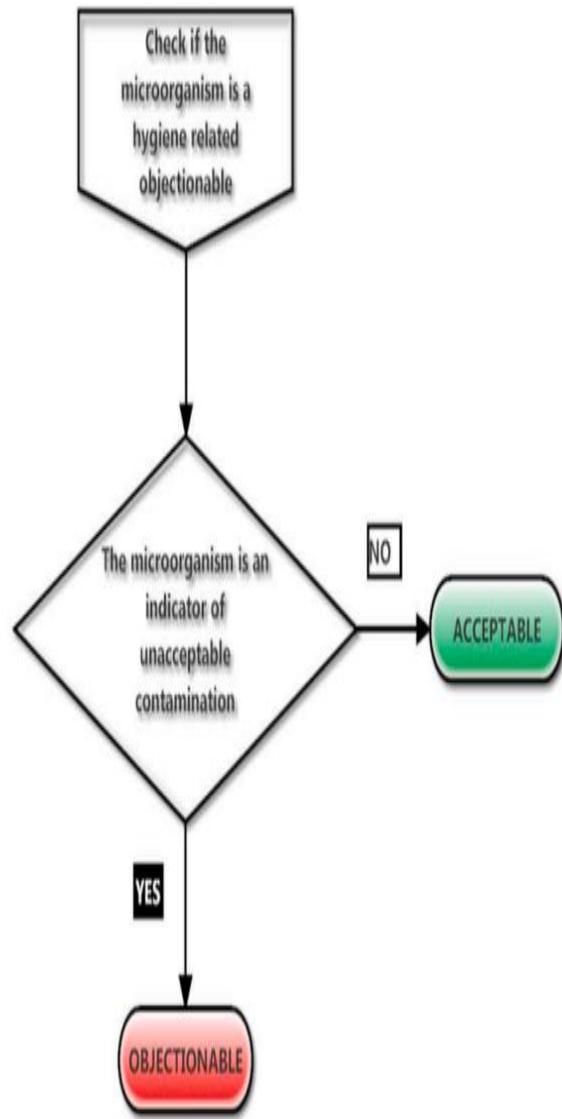
FEATURES	LMT ALGORITHM	HOEFFDING TREE ALGORITHM
MEAN ABSOLUTE ERROR	0.0236	0.0617
RELATIVE ABSOLUTE ERROR	8.31	21.72
TIME CONSUMED	1.94 sec	0.05 sec
ACCURACY	96.23	89.43
SPEED	SLOW	FAST
PERFORMANCE	BETTER	GOOD

### 2.3 Decision tree in pharmaceutical production

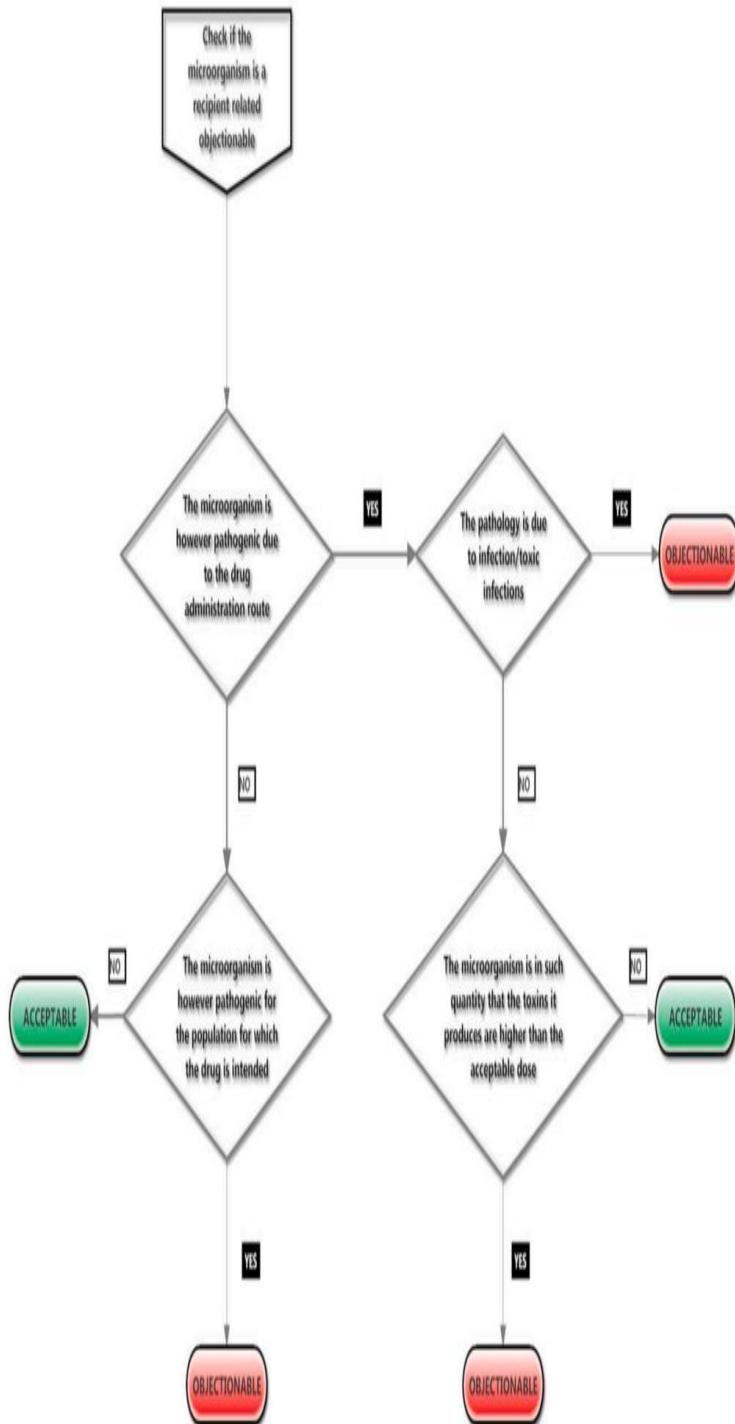
The data sheets contain multiple factors if the microorganisms were objectionable or not which is used to analyze and determine throughout the entire process of pharmaceutical production. With the aid of decision trees, the evaluation was conducted to perform on 3 main variant factors viz., product-related, hygiene-related, and recipient-related with isolation of the microorganisms as the starting process. This decision-making tool was compatible with a systematic procedure involving making quick and easy decisions along with verification and evaluation as depicted below[3].



**Fig. 3.** Decision Tree Flowchart- evaluation: Is the Microorganism product-related objectionable?



**Fig. 4.** Decision Tree Flowchart- evaluation: Is the Microorganism hygiene-related objectionable?

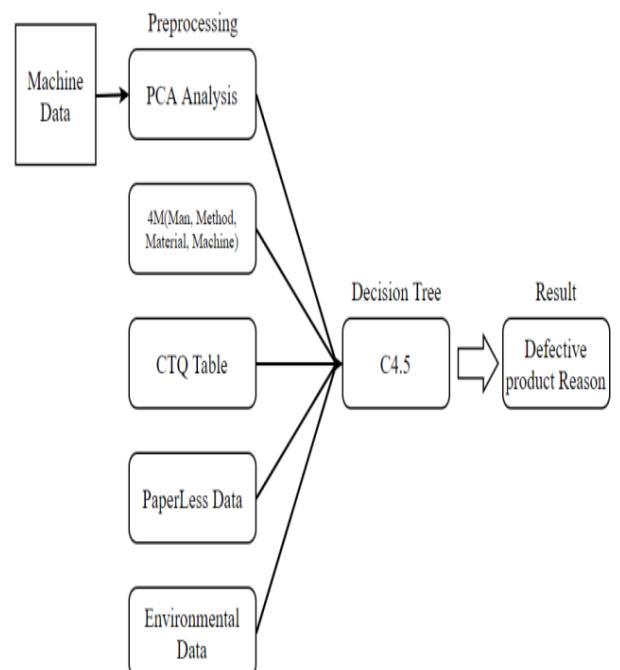


**Fig.5.** Decision Tree Flowchart- evaluation: Is the Microorganism recipient-related objectionable?

The data sheets had several microorganisms belonging to different taxa and phylum amongst which the different factors are filtered which is causing objectionable in pharmaceutical production. In this, it was analyzed by suitable software, compliant with the Code of Federal Regulations (US Food and Drug Administration, 2003), allowing the storage of the collected data and their treatment keeping the decision tree as a center of the focus.

#### 2.4 Decision tree approach for Identifying Defective Products in the Manufacturing Process

There have been several approaches proposed to improve the efficiency of the manufacturing process using data mining techniques. By using the data mining technique, the authors create an intelligent tool for extracting useful information automatically which enables the engineers and the managers to understand the complex manufacturing data easily[4].



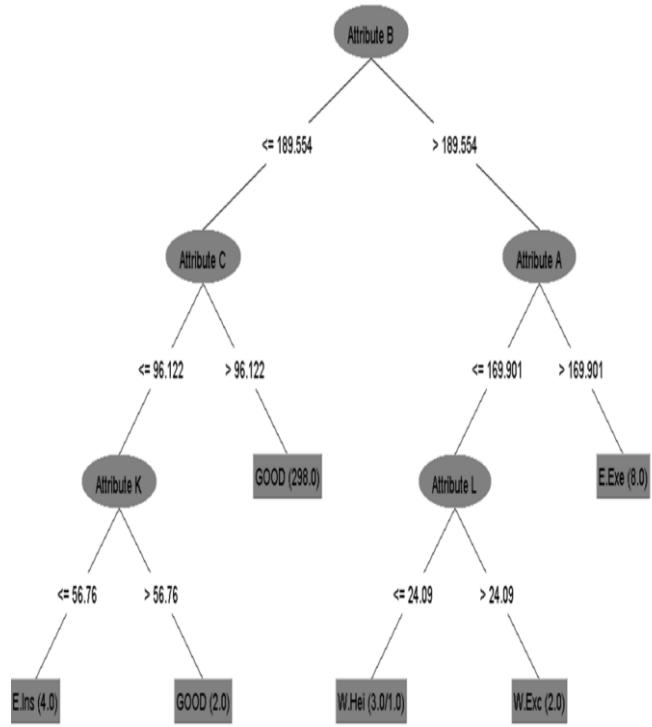
**Fig.6.** A conceptual design of the proposed method.

#### 2.4.1 Dataset:

4M data is collected through the existing MES, POP, and ERP and the CTQ table used the values of the allowable range. This range is defined by the manufacturer based on the attributes that affect the quality of each product. PaperLess refers to the data collected by constructing a computerized system for process management. PaperLess is measured twice a day (day and night), and the measured value is displayed along with the occupant's number when entered. Environmental data is collected in the unit of temperature/humidity in the process, temperature/humidity sensor inside the warehouse, and temperature/humidity provided by the meteorological office.

#### 2.4.2 Data Analysis:

The algorithm C4.5 of Decision Tree uses the method of dividing by entropy index and information gain.



**Fig. 7.** Decision tree

$$Entropy(S) = \sum_{i=1}^m p_i \log_2(p_i)$$

$$p_i = \frac{freq(C_i, S)}{|S|}$$

#### 2.4.3 Performance evaluation:

Summarizes classification accuracy according to the amount of data. When the number of data is 50, and the ratio of good and bad is about 8:2, classification accuracy is about 95%. It can be said that about 2.5 out of 50 cases cannot be categorized. When the number of data is 100, and the ratio of good and bad is about 8:2, classification accuracy is about 95%. Finally, if the number of data is 300 and the number of good products is 263, the classification accuracy is 96%, which is the highest value. For the training data of Process, a decision tree model was created based on 890 good data and 110 bad data out of a total of 1000 data.

**Table 2.** Performance Evaluation of the decision tree

Number of data	Number of Products	Number of bad Products	Accuracy
50	39	11	95.24%
100	81	19	95.32%
300	263	37	96.01%

Based on the data collected in the process, we have proposed to investigate the causes of defective products using the C4.5 algorithm of decision trees. The existing methods to increase the productivity in the manufacturing process did not show a great effect due to the lack of work I experience and the single process-oriented analysis. In addition, most of the existing researches has been conducted to compare the results of the analysis according to the size of the data.

## 2.5 Process Optimization by Molecule Swarm Optimization and Gradient Boosting Decision Tree Algorithm

The creation of reasonable clean energy can be accomplished by co-pyrolysis of farming deposits and wastewater ooze. The non-added substance warm conduct of co-pyrolysis of drug muck and Ginkgo Biloba leaf buildups was explored. The synergistic impact of co-pyrolysis was not clear at raised temperatures. Further, dynamic thecs of co-pyrolysis was considered by fitting the Coats-Redfern incorporation technique to the thermogravimetric (TG) bend. The difference in hotness and mass exchange in the reactor caused the difference in powerful boundaries. Additionally, the mixture molecule swarm enhancement and slope helping choice tree (PSO-GBDT) calculation was intended to help the energy

creation at full-scale pyrolysis plants by checking the TG curve.[5]

PSO-GBDT model well predicts mass misfortune pace of the blend at various warming rates affirming that co-pyrolysis of PS and GBLR can result in high energy creation by expanding PS pyrolysis. Planning PSO-GBDT model assistance to decreased waste creation by ingenious treatment of waste into energy. Thermogravimetric examination of GBLR and person. The pyrolysis cycle of PS could be recognized into three person stages: Pre-warming stage (mass lost 4.73% under 138 °C), unstable devolatilization stage (mass lost 46.59% at 138–572 °C), and carbonization stage (mass lost 4.22% at 572–800 °C).

Initially, the preheating stage related to the arrival of an exceptionally low amount of volatiles and drying out of natural substances by loss of both free water and chemically bonded water. Since the natural substances utilized in the analysis had been dried and the water content was low, the varieties in the TG bends were little. The heat was absorbed during the vanishing of water. The vanishing pace of water came to a maximum at roughly 66°C. Furthermore, a pinnacle showed up in the DTG results, which was caused by the solid precipitation of water.

At roughly 138°C, the water had essentially vanished, and a modest quantity of depolymerization and "glass change" happened inside the unrefined substance at this stage. The unpredictable devolatilization stage was the fundamental phase of pyrolysis of unrefined substances. At this stage, the substance obligations of lipids, proteins, and sugars in the PS were broken, an enormous number of little atom gas stage parts and fluid stage parts with a moderately huge atomic weight were shaped, and a lot of tar was accelerated. The nature of the unrefined components was fundamentally decreased during this stage, also the TG bend was extraordinarily diminished. The DTG bend originally had a conspicuous weight reduction top at this stage, and a shoulder top showed up behind it. The justification for this outcome is that the unpredictable parts in PS are generally muddled and the strength of the substance bonds among the parts is conflicting. The weight reduction and pyrolysis space of the

example arrived at the most extreme at this stage. The most extreme weight reduction to temperature was 340°C, what's more, the most extreme weight reduction rate was 4.9%/min. The carbonization stage included the sluggish decay of the buildup.

Since the interaction by and large went on for quite a while, the precipitation of biomass volatiles was exceptionally lethargic, so the TG bends and DTG bends would in general be delicate. If there should be an occurrence of GBLR, there were likewise four phases associated with the debasement of GBLR: pre-warming stage (mass lost 5.53% below 126°C), unstable devolatilization stage (mass lost 58.68% at 126–552°C) what's more carbonization stage (mass lost 5.43% at 552–800 °C). The main stage was like PS, which was brought about by parchedness and water vanishing. The unpredictable devolatilization stage was the fundamental pyrolysis phase of the GBLR.

At this time, the GBLR delivered an enormous weight reduction top because of precipitation of the loss of a lot of volatiles due to cellulose and hemicellulose deterioration. Hemicellulose is the most unsound and most effectively pyrolyzed among the three parts. Hemicellulose, cellulose, and lignin were effectively disintegrated, yet no conspicuous temperature limit was noted among the three pyrolytic processes.

Numerous furious pyrolysis responses happened in this stage, then, at that point, a lot of unpredictable matters were created, which were made out of little sub-atomic weight gases, for example, hydrocarbons, CO<sub>2</sub>, CH<sub>4</sub>, and so forth. The third stage was the burning interaction of a limited quantity of fixed carbon; chiefly, the high-edge of boiling over natural matter in GBLR disintegrated, a pinnacle showed up in the DTG bend, and the most extreme weight reduction top temperature and greatest weight reduction rate were 346 °C and 7.81%/min, separately. Notwithstanding, the response at this stage was extremely sluggish, and the interaction endured for a long time.

Subsequently, the variety in the TG bend was extremely delicate. Synergistic impacts between

the GBLR and PS to completely comprehend the synergistic impacts happening during the co-pyrolysis interaction of GBLR and PS, the hypothetical TG worth of the combination was determined dependent on the proportion of the two examples and their TG esteems under something very similar trial conditions. The hypothetical incentive for the pyrolysis of the combination was acquired by ascertaining the weighted normal amount of the trial upsides of the individual examples, which can be acquired by the accompanying techniques.

$$W_{\text{Calculated}} = X_G W_G + X_P W_P$$

where  $X_G$  and  $X_P$  are the blending ratio of the GBLR and the PS, and under the same conditions,  $W_G$  and  $W_P$  represent the weight loss values during the pyrolysis of GBLR and PS respectively. The synergistic effects can be described by the discrepancy ( $\Delta W$ ) between experimental and calculated weight loss values as follows:

$$W = W_{\text{Experimental}} - W_{\text{Calculated}}$$

where  $W_{\text{Experimental}}$  and  $W_{\text{Calculated}}$  represent the experimental and theoretical weight loss values. It can be concluded that if  $\Delta W$  is greater than zero, it means that the released volatiles are more than expected. As announced in past research, the synergistic system during the co-pyrolysis process of the mixtures fundamentally ascribed to the arrival of hydrogen and hydroxy extremist and the reactant impacts of antacid and soluble earth metals in materials. There is a synergistic collaboration between the mixes. The above outcomes demonstrate that abundance volatiles in the blend negatively affect co-pyrolysis.

#### Kinetics analysis

The Coats-Redfern method was used to calculate the pyrolysis kinetic parameters E and A and the correlation coefficient  $R^2$  at different heating rates  $\beta$ . The kinetic parameters were calculated at

heating rates of 10, 20, 30 and 40 K/min. The straight relationship coefficients of the situation fitted by the two-layered compound response and the Avrami-Erofeev ( $n=1$ ) model were moderately high (all above 0.98). The initiation energy  $E$  and recurrence factor  $A$  were distinctive at various warming rates. The initiation energy of the blend expanded with expanding warming rate, and the initiation energy expanded from 33.94 kJ/mol to 35.25 kJ/mol. Wipe out the impacts of trial investigation mistakes. This was because the higher the warming rate, the more prominent the hotness move opposition inside the reactant particles, and the higher the remotely required energy level for the response. Interim, the increment in initiation energy was joined by an expansion in the recurrence factor, which was essentially brought about by test conditions like test gear and warming. The difference in hotness and mass exchange in the reactor caused the difference in powerful boundaries.

To this end, the  $E$  and  $\ln A$  of the combination at various warming rates were straightly fitted. In this way, the effect of the frequency factor on the change of the activation energy can be partially compensated, and the kinetic parameters after the compensation process are much less affected by the experimental conditions. The linear correlation coefficient  $R^2$  of the fitted equation was 0.9798, and the dynamics compensation effect expression of the mixture was  $\ln A = 1.1186 \cdot 10^8 E - 33.95134$ . The  $E$  and  $A$  were substituted into Eq. 1 to establish the kinetic equation for the mixture pyrolytic process.

In the GBDT model, GBDT is an integrated

$$\frac{d\alpha}{dT} = \left( \frac{e^{(1.1186E - 33.95134)}}{\beta} \right) \exp \left( \frac{E}{RT} \right) \cdot \frac{(1-\alpha) - \ln(1-\alpha)}{3}$$

algorithm based on decision trees. To encounter the principle boundaries influencing the improvement capacity of the GBDT model to incorporate the learning rate, the number of choice trees, and the most extreme tree profundity requirement for every choice tree. The three

boundaries connect. It is hard to change the other two boundaries physically to settle the boundaries to get the ideal boundaries. The three boundaries connect, so it is hard to acquire the most boundaries by settling one boundary also changing the other two boundaries. The conventional Grid search CV technique requires a parcel of it.

It should be visible that later the original, in the underlying 30 populaces, the greatest fitting degree was 0.9853, and later 100 ages, it at long last rose to 0.9887. For examination, the 5-overlay cross-approval normal of the GBDT model utilizing the default boundaries was 0.9797. The fitting level of the PSO-GBDT model on the test information was 0.9987, and the MAPE was 0.2272%. Because the fitting degree of these two models is relatively high, the difference between the two models cannot be seen intuitively. However, the GBDT's MAPE is 0.5473%, and the PSO-GBDT reduces this error by more than 50%. Therefore, compared with the GBDT model with default parameters, the performance of the PSO-GBDT model is greatly improved. From the fitting graph, it can be seen more intuitively that the test points of PSO-GBDT fit the 45-degree fitting line more. In the process of gradually decreasing the true value of GBDT, the error gradually becomes larger, especially in the interval of [-0.25, -0.15], and many points have obvious deviations.

Hence thermal and kinetics of co-pyrolysis of GBLR and PS were studied. Major deviation in TG curve of pyrolysis could be observed at medium-temperature (200– 500 °C) than that of high-temperature. The synergistic effect of co-pyrolysis is mainly attributed to the release of hydrogen and hydroxy radical and the catalytic effects of alkali and alkaline earth metals in materials. Various kinetic parameters and TG data in co-pyrolysis can be observed using prediction data obtained by the PSO-GBDT model. Conclusively, co-pyrolysis of the two materials will result in a reduction in the toxicity of waste by converting them to sustainable energy products.

## 2.6 Decision Tree Models for Medical Diagnosis

The heart disease dataset, diabetes dataset, and liver disease dataset from the UCI machine learning repository are used for classification tasks. 66 computational overheads into the % of the dataset is utilized for preparing and staying 34 % is utilized for testing. The heart infection dataset contains 270 perceptions and 2 classes: the presence and nonattendance of coronary illness. There are 150 patient records without suffering. The results of classifiers are shown below [6].

**Table 3.** Prediction results of heart disease dataset

	ASTree	J48	NBTree	Random Forest	Random tree
Exactly predicted	40	44	45	46	44
Not exactly predicted	13	9	10	7	10
Accuracy	75.52%	80.2%	85.1%	87.8%	82.79%

The diabetes dataset contains 768 occurrences and 2 classes: the presence and nonappearance of diabetes. There are 500 patient records without enduring diabetes and 268 records for a patients with diabetes.

Hepatitis illness dataset contains 155 occasions and 2 classes: expressing the existence visualization indeed (or) no. There are 123 patient records for life anticipation yes and 32 records for a patient with no.

Similarly, the results were summarized for the other two cases.

## 3. Discussions and Conclusions:

In the present paper, we perform choice trees calculation to build trees for addressing approaches found as best by a

Support Learning-based calculation while treating a creation control advancement issue. The choice tree is built to outline choice tree calculation, the elements of numerous factors with discrete qualities. The leaves of the tree relate to the arrangement of work esteem what's more the non-terminal hubs to its autonomous factors.

Given that current investigations utilize dynamic programming for treating such issues, the commitment of the review is the use of notable order calculation extricating choice guidelines concerning a creation control framework, from a dataset made a calculation. These standards can be altered to different setups of some other creation framework. The subsequent trees outline that the various calculations can make various trees with significant contrasts in quality. This examination can be stretched out by applying more proficient calculations and making a broad relative computational investigation for deciding the best-performing calculation for the given issue.

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